



Material Safety Data Sheet

Copyright, 2009, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Primer 94 (Ampoules)
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 06/23/09
Supersedes Date: 06/23/09

Document Group: 07-0925-3

Product Use:

Specific Use: Adhesive Primer
 Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	30 - 60
Xylene	1330-20-7	20 - 35
Ethylbenzene	100-41-4	1 - 10
Ethyl Alcohol	64-17-5	5 - 10
Ethyl Acetate	141-78-6	1 - 5
Acrylic Polymer (N.J. T.S REG. NO. 04499600-5984P)	Trade Secret	1 - 5
Chlorinated Polyolefin	68609-36-9	< 1.5
Methyl Alcohol	67-56-1	0.1 - 1.0
Epoxy Resin	25068-38-6	0.1 - 1
Toluene	108-88-3	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Liquid

Odor, Color, Grade: Amber colored, solvent odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause allergic skin reaction. Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Prolonged or repeated exposure may cause:

Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

May be absorbed through skin and cause target organ effects.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased

protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

NOTE: This product contains ethanol. In IARC published Monograph No. 44, entitled, "Alcohol Drinking", the carcinogenicity of ethanol was determined based on chronic exposure to ethanol through human consumption of alcoholic beverages. This is not an expected effect during the foreseeable use of this product.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
Ethyl Alcohol	64-17-5	Group 1	International Agency for Research on Cancer
Ethylbenzene	100-41-4	Group 2B	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	-4 °F [<i>Test Method: Closed Cup</i>]
Flammable Limits - LEL	1 %
Flammable Limits - UEL	11 %
OSHA Flammability Classification:	Class IB Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained

breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. No smoking while handling this material. Avoid breathing of vapors, mists or spray. Avoid static discharge. Keep out of the reach of children. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection

Gloves not normally required. Avoid skin contact.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Cyclohexane	ACGIH	TWA	100 ppm	
Cyclohexane	OSHA	TWA	300 ppm	Table Z-1
Ethyl Acetate	ACGIH	TWA	400 ppm	
Ethyl Acetate	OSHA	TWA	400 ppm	Table Z-1
Ethyl Alcohol	ACGIH	TWA	1000 ppm	Table A4
Ethyl Alcohol	OSHA	TWA	1000 ppm	Table Z-1
Ethylbenzene	ACGIH	TWA	100 ppm	Table A3
Ethylbenzene	ACGIH	STEL	125 ppm	Table A3
Ethylbenzene	CMRG	TWA	25 ppm	
Ethylbenzene	CMRG	STEL	75 ppm	
Ethylbenzene	OSHA	TWA	100 ppm	Table Z-1A
Ethylbenzene	OSHA	STEL	125 ppm	Table Z-1A
Methyl Alcohol	ACGIH	TWA	200 ppm	Skin Notation*
Methyl Alcohol	ACGIH	STEL	250 ppm	Skin Notation*
Methyl Alcohol	OSHA	TWA	200 ppm	Skin Notation*; Table Z-1A
Methyl Alcohol	OSHA	STEL	250 ppm	Skin Notation*; Table Z-1A
Toluene	ACGIH	TWA	20 ppm	Table A4
Toluene	CMRG	STEL	75 ppm	Skin Notation*
Toluene	OSHA	TWA, Vacated	100 ppm	
Toluene	OSHA	STEL, Vacated	150 ppm	
Toluene	OSHA	TWA	200 ppm	Table Z-2
Toluene	OSHA	CEIL	300 ppm	Table Z-2
Xylene	ACGIH	TWA	100 ppm	Table A4
Xylene	ACGIH	STEL	150 ppm	Table A4
Xylene	CMRG	TWA	50 ppm	
Xylene	CMRG	STEL	75 ppm	
Xylene	OSHA	TWA	100 ppm	Table Z-1A
Xylene	OSHA	STEL	150 ppm	Table Z-1A

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Liquid
Odor, Color, Grade:	Amber colored, solvent odor
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	-4 °F [<i>Test Method: Closed Cup</i>]
Flammable Limits - LEL	1 %
Flammable Limits - UEL	11 %
Boiling point	170 °F
Density	.82 g/ml
Vapor Density	<i>No Data Available</i>
Vapor Pressure	68 mmHg [<i>@ 68 °F</i>]
Specific Gravity	0.82 [<i>@ 77 °F</i>] [<i>Ref Std: WATER=1</i>]
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Solubility in Water	Negligible
Evaporation rate	<i>No Data Available</i>
Hazardous Air Pollutants	34 - 36 % weight
Hazardous Air Pollutants	2.41 lb HAPS/gal
Volatile Organic Compounds	771 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Percent volatile	97 %
VOC Less H2O & Exempt Solvents	771 g/l
Viscosity	30 centipoise [<i>@ 73.4 °F</i>]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Heat; Sparks and/or flames; Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

70-0062-1013-5, 70-0064-4727-3, 70-0160-5482-0, 70-0160-5483-8, 70-0160-5484-6, 70-0160-5498-6, 70-0160-5509-0, 70-0160-9260-6

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	30 - 60

Xylene	1330-20-7	20 - 35
Ethylbenzene	100-41-4	1 - 10

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethylbenzene	100-41-4	**Carcinogen
Toluene	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Section 9: Property description for optional properties was modified.

Section 1: Product name was modified.

Copyright was modified.

Page Heading: Product name was modified.

Section 2: Ingredient table was modified.

Section 15: TSCA section 12[b] text was deleted.

Section 8: Exposure guidelines ingredient information was modified.

Section 15: TSCA section 12[b] information was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MSDSs are available at www.3M.com